

bishop

THE CUSTOM CLOTHING EXPERTS

an Edwards Company

Edwards®

**True Custom Apparel
for the World's
Best Brands
Since 1997**



WHO IS BISHOP?

THE CUSTOM CLOTHING EXPERTS

Professional garment specialists with over 300 years of combined experience.

We’re a team that speaks the language and we have genuine passion for what we do.

“A full-service design-to-delivery custom apparel source for leading creative agencies and retail brands”

BISHOP’S REPUTATION

WE GET IT RIGHT & DELIVER ON TIME

- **CREATIVE** concepts from our talented designers
- **TECHNICAL** expertise to make sure no detail is missed
- **SOURCING** network for global production in factories that specialize at what they do best

GLOBAL SOURCING

Strategically navigating the world to apply the relevant specialization and unique expertise that each country provides.

North America



Canada



Mexico



USA

Central America



Costa Rica



Guatemala



Honduras



Nicaragua



Egypt



Ethiopia



Madagascar



S. Africa

Africa

Caribbean



Dominican Rep.



Haiti



Bangladesh



Cambodia



China



Indonesia



Myanmar



Pakistan



Taiwan



Thailand



Vietnam

Asia

LANGUAGES WE SPEAK

中文

Cantonese & Mandarin

हिंदी

Hindi

日本語

Japanese

한국어
조선말

Korean

ਪੰਜਾਬੀ

Punjabi

Español

Spanish

اُردو

Urdu

ENVIRONMENTAL & SOCIAL RESPONSIBILITY

A leader in constant pursuit of the highest ethical certifications and sustainable practices.



Sustainable Apparel Coalition



Higg Index



OEKO-TEX®
CONFIDENCE IN TEXTILES



REPREVE



Tencel™
Feels so right



100% organic cotton

THE CUSTOM PROCESS

Knowledge is power when it comes to hyper-branding custom apparel. The more our design team knows about the mission at hand, the better the design output.

OUR WISH LIST

1. Brand guidelines
2. Budget—we will reverse engineer to your budget estimates, maximizing quality and design impact
3. Quantity needed
4. In-hands delivery deadline
5. All available vector (functional) art files
6. End-user website links
7. Insight to any additional relevant graphic elements (historical images, patterns, textures, etc.)
8. Web links / pictures / sketches of any existing garments which have features or styling you wish incorporated.
9. Are there specific functional elements that we can incorporate? (pocketing, range of motion needs, technical finishes, etc.)
10. Aside from the expected custom labeling, can we add messaging and / or specific function to the INSIDE of the garment?
11. Anything notable about demographics, corporate culture, mission statements, strategic partnerships or co-branding?
12. Are there any specific avoidances?

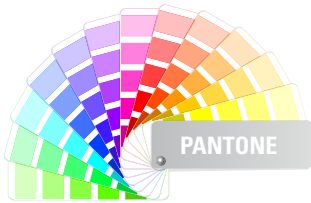
YOU SEE ONLY A FRACTION OF WHAT WE DO

- OUR WORLD CLASS CUSTOM APPAREL
- SAMPLING & PRESENTATIONS
- PHOTO-REAL DESIGN
- QUALITY CONTROL
- CUSTOMER SERVICE
- SHIPPING LOGISTICS
- FABRIC DEVELOPMENT
- FIT / PATTERN CREATION
- SUSTAINABILITY REVIEW
- ORGANIC TREND ANALYSIS
- GLOBAL SOURCING REVIEW
- PROGRAM MERCHANDISING
- THIRD PARTY TESTING & INSPECTIONS

TRUE CUSTOM DOWN TO THE LAST STITCH

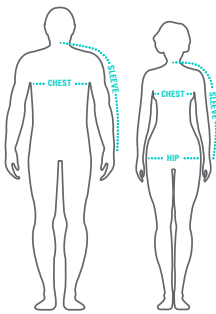
COLOR

Get fabrics dyed to an exact Pantone color match. Receive lab dips to approve the color before production begins.



FIT

How do you want these pieces to fit your team? We can create custom sizing sets to suit your specific needs.



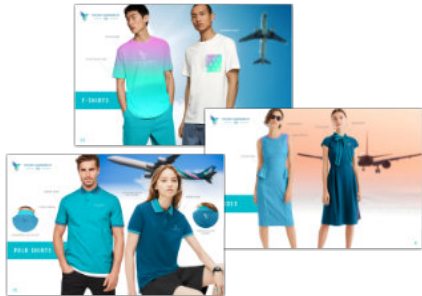
BRANDING

Incorporated at the first step of the design process and applied in ways that simply cannot be achieved with off-the-shelf apparel.



STYLE

Unique and creative branded apparel designs based on the latest clothing trends at retail.



What is True Custom?

cus-tom-ize *verb*

Add a logo or graphic to a pre-made garment; what the others do.

cus-tom *noun*

Every garment made-to-order. Custom fabrics. Custom colors. Custom decorations. Complete control over the entire process, start to finish.

CUSTOM FABRICATION & DECORATIONS

WHEN WE SAY "TRUE CUSTOM" WE MEAN TRUE CUSTOM

Here's just a sample of the many custom manufacturing and embellishment techniques we make use of. We constantly seek out the latest and greatest options available to provide our clients with truly unique uniforms and apparel.



ZIPPER PULLS



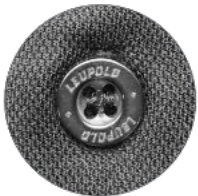
DRAWSTRINGS



FAUX LEATHER PATCHES



SNAPS



BUTTONS



LASER CUTTING & WELDING



ZIPPER COLOR



COLOR MATCHING



WOVEN LABELS



TPU NECK LABELS



TRANSLUCENT TPU



ALL-OVER SUBLIMATION



REFLECTIVE TAPING



REFLECTIVE PIPING



REFLECTIVE PRINTING



REFLECTIVE FABRIC



3D HEAT TRANSFER



CREATIVE QUILTING



LEAD TIMES

For offshore production. Please inquire for domestic orders.

SAMPLING

- **AVAILABLE** fabric color with lab dips: 4 - 5 weeks
- **CUSTOM** fabric color for approval: 6 - 7 weeks

BULK PRODUCTION

- **KNIT:** 9 - 11 weeks; 5,000 + units: 12 - 14 weeks
- **WOVEN:** 10 - 12 weeks; 5,000 + units: 14 - 16 weeks

SHIPPING

- **OCEAN:** to Seattle, WA (or other West Coast port): 4 weeks plus 7 - 10 days for ground transport to final destination
- **AIR:** to your door: 7 - 10 days (with air surcharge)

MINIMUM ORDER QUANTITIES

OFFSHORE PRODUCTION

- 300 MOQ for jackets and outerwear*
- 500 MOQ for most other styles*
- Can be delivered to doorsteps
- Advanced decoration techniques
- Custom fabric colors
- 10 - 14 weeks delivery**

DOMESTIC PRODUCTION

- 300 - 500 MOQ
- FOB Canada & USA, FOB WA State
- Quick turnaround: 6 - 8 weeks delivery**

*unless fabric minimum is higher **after final sample approval

QUALITY ASSURANCE PROTOCOL

STAGE	STEPS	APPROVAL	PURPOSE
Development	Prototype Sample	Client	Work on design ideas, explore techniques, cost, overall suitability
	Strike-off / Lab Dip	Client	Work on artwork / color
	Fit / Jump Size Samples	Client	Finalize fit and specs
	Testing	Supplier / Bishop / 3rd Party	Perform wash test / appearance / durability, dye migration test, prop 65
Bulk Production	Pre-production Sample	Client	Approval before production starts
	Testing	Supplier / Bishop / 3rd Party	Ensure bulk quality meets required standard
	In-line Inspection	Bishop QC / 3rd Party	Inspection during production
	Final Inspection	3rd Party	Inspection after 80% of shipment is finished
	Shipment Samples	Client	Approval before bulk is shipped

DO YOU HAVE AN OPPORTUNITY FOR TRUE CUSTOM APPAREL?

GET IN TOUCH TODAY TO START YOUR PROJECT RIGHT AWAY

Email our friendly and knowledgeable customer service team

info@bishopwear.com

Call toll-free to speak with us directly

(800) 797-9629

Visit our website for more information

bishopwear.com



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